



Dart Aerospace Ltd.
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D4149-041
Job Sheet 189747



Part No: D4149-041

Job Qty: 2 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 1/31/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP
Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

007822

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/31/19	1/31/19	0.00	0.00	Start Up Small Fab-3		DAS 58 DAS 58 JAN 30 2019
100	Small Fab	2 pcs	1/31/19	1/31/19	0.00	0.50	Small Fab-6		DAS 58 JAN 30 2019
110	QC	2 pcs	1/31/19	1/31/19	0.00	0.00	QC5		DAS 68 FEB 07 2019
120	Packaging	2 pcs	1/31/19	1/31/19	0.00	0.00	Packaging3-2		DAS 9-88 FEB 07 2019
130	QC21-SA	2 Ea	1/31/19	1/31/19	0.00	0.00	QC21		DAS 21 FEB 07 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	4 Ea (2 ea)	90-Start up Operation	5133169
AN4C13A	Bolt	6 Ea (3 ea)	90-Start up Operation	5132339
D3910-1	Crosstube Lug	2 pcs (1 ea)	90-Start up Operation	5129820
D4091-1	Mounting Lug	2 pcs (1 ea)	90-Start up Operation	5117688
D4149-1	Crosstube Lug Plate, Aft	4 Ea (2 ea)	90-Start up Operation	5147662
D4149-3	Spacer	2 pcs (1 ea)	90-Start up Operation	5140443
D4149-5	Eyebolt Stud	2 pcs (1 ea)	90-Start up Operation	5130119
MS20615-4M18	Rivet	6 Ea (3 ea)	90-Start up Operation	5133193
MS21043-3	Nut	4 Ea (2 ea)	90-Start up Operation	5143711
MS21043-4	Nut	6 Ea (3 ea)	90-Start up Operation	5119223
NAS1149C0332R	Washer	8 Ea (4 ea)	90-Start up Operation	5104354
NAS1149C0432R	Washer	12 Ea (6 ea)	90-Start up Operation	5103990

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	4	141	0
	AN4C13A	6	145	0
	D3910-1	2	7	0
	D4091-1	2	14	0
	D4149-1	4	25	0
	D4149-3	2	8	0
	D4149-5	2	19	0
	MS20615-4M18	6	256	0
	MS21043-3	4	1,464	0
	MS21043-4	6	1,627	0
	NAS1149C0332R	8	5,179	0
	NAS1149C0432R	12	1,532	0

Part Specifications

Specifications could not be found.

Plex 1/30/19 9:27 AM Dart.lajeunesse.marie



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Container No: S149500



Part: D4149-041

Job No: 189747

Serial No/Batch: S149500

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/30/19